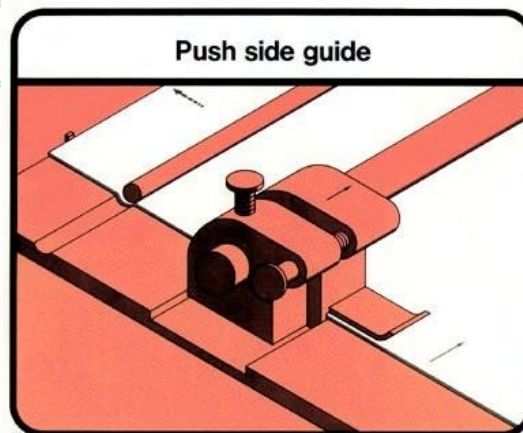
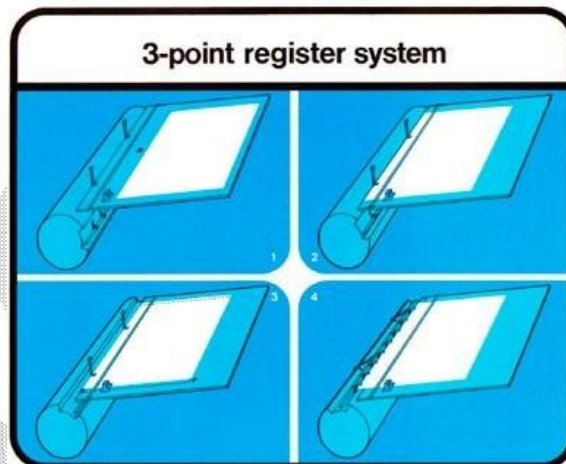


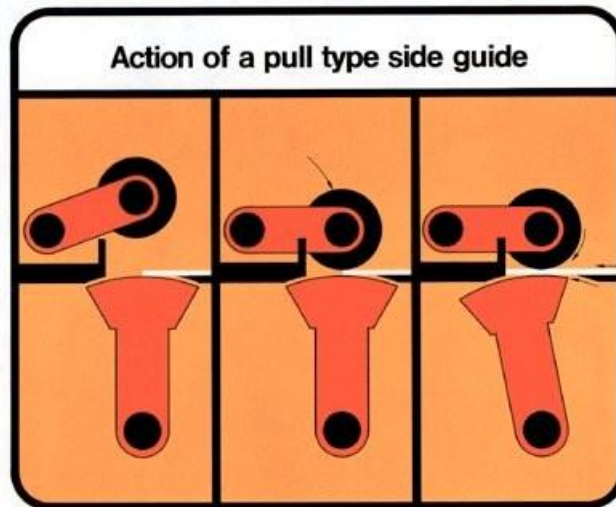
EX NO: 3 SETTING SHEET REGISTERING DEVICE**AIM:**

To set the registering device for the accurate registration of printing images.

PROCEDURE:

The sheet is forwarded into the feeder board to contact and stop at the front lay by switch on the blowers, suckers and by inching the machine. After the sheet gets stopped the sidelay is set about 5mm away from the paper that is registering point contacts while the pulling of the sheets. The front lay is set at two or four points according to the size of the paper to be printed. The side lays used in our machine is pull type sidelay and the front lay used in our machine is pivoted below from the feed board. The side lays and front lays must always be kept clean without any dust or dirt accumulation for correct registration during printing. During setting of the front lays and side lays the metal wheels on the last point of the feeder board must be set by slight contact at the back edge of the sheet to be printed in order to push the sheet into the insertion grippers.





Conclusion:

Thus the sheet registering devices are set for correct registration of sheet during printing.