

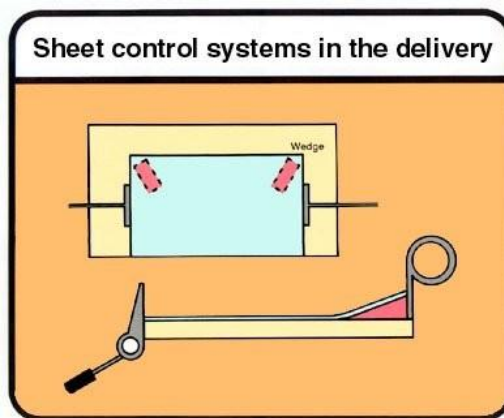
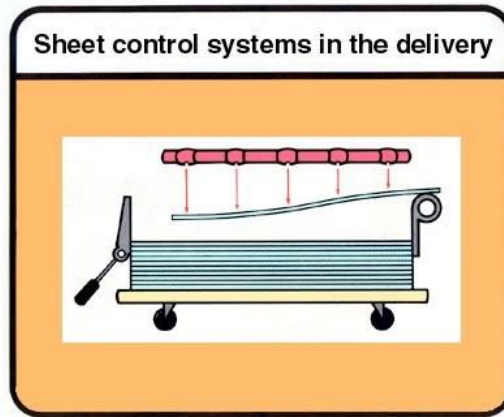
EX NO: 2 DELIVERY SETTING IN SINGLE COLOR SHEET FED OFFSET MACHINE

AIM:

To learn about the setting of delivery in the single color offset machine.

PROCEDURE:

The delivery setting is more important in order to stack the printed sheets neatly. For setting the guides in the delivery pile board, the paper to be printed is placed over the pile board and according to the size of the paper the side joggles are moved. At the movement they should be set in a way that their towards movements it contacts the edges of the printed paper to stack them properly. The skeleton wheels and star wheels are moved in the shaft according to their surface contacts the non-image area of the printed paper to avoid smearing or marking problem. The air suction of the suction slowdowns and blowing of blow downs are adjusted according to the thickness of the stock.



Conclusion:

Thus the delivery have been set properly in the single color sheetfed offset machine.